Technical datasheet

Alloy 90 / W-Nr. 2.4632

A nickel-chromium-cobalt age hardenable alloy which has good elevated temperature creep resistance and also good resistance to high temperature corrosion and oxidation.

Available products

Product formSize range fromSize range toSheet/plate1.0 mm thickness3.0 mm thicknessBar/wire0.5 mm diameter32.0 mm diameterStrip0.20 mm thickness2.50 mm thickness

Chemical composition (%)

Ni	Cr	Co	Ti	Al	Fe	Mn	Si	C
Balance	18.0-21.0	15.0-21.0	2.0-3.0	1.0-2.0	1.5 max	1.0 max	1.0 max	0.13 max

Major specifications

AMS 5829 UNS N07090 BS HR2, HR202

Physical properties

Density 8.18 g/cm³ Melting range 1310-1370°C

Mechanical properties – typical room temperature properties

Yield strength 750 MPa Tensile strength 1175 MPa Elongation 30 %

Key attributes

The high chromium content of Alloy 90 promotes good resistance to high temperature corrosion and oxidation. The high cobalt content results in the alloys high creep rupture strength and excellent creep resistance at service temperatures up to 920°C.

Alloy 90 is highly fabricable and is readily formed by either hot or cold working processes. It is machinable and can be welded by conventional processes and procedures. Please contact us for further details on forming, fabrication and welding consumables.

Applications

Turbine blades and disks High temperature springs Tools for hot working

